SIEMENS 7<sup>632</sup>



# **Butterfly Valves**

**VKF41...C** 

Butterfly valves designed for fitting between counter-flanges, for integration into gas trains.

- · Disk with metallically tight shutoff
- DN40...DN200
- Angle of rotation 85°
- No maintenance required
- · Suited for use with gases of families I...III and air
- In connection with SQM50... actuators and ASK33.9 mounting kit
- In connection with SQM45.295A9 actuators and ASK33.4 mounting kit

The butterfly valves and this Data Sheet are intended for use by OEMs which integrate the VKF41...C in their products.

Use

In heating, ventilation and air conditioning plant as controlling devices. For example:

- As gas control valves
- As air control valves



To avoid injury to persons, damage to property or the environment, the following warning notes should be observed!

#### Do not interfere with or modify the butterfly valves!

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- Fall or shock can adversely affect the safety functions. Such valves may not be put into operation, even if they do not exhibit any damage

#### **Mounting notes**

- Ensure that the relevant national safety regulations are complied with
- Mounting between counter-flanges conforming to DIN 2632 and DIN 2633
- ASK33.9 mounting kit is supplied complete with Mounting Instructions
- Butterfly valve, actuator and mounting kit can be straightforwardly assembled on site
- No special tools or adjustment required
- The butterfly valve can accommodate flow in either direction
- Use flange gaskets that are suited for the type of gas the valve will control

#### **Commissioning notes**

 The butterfly valve may only be put into operation if mounting kit and actuator are correctly fitted

Disk turns in clockwise direction	Flow increases
Disk turns in counterclockwise direction	Flow decreases

#### **Standards and Certificates**



Conformity to EEC directives

- Directive for gas appliances 90 / 396 EEC

- Directive for pressure devices 97 / 23 EEC



ISO 9001 : 2000 Zert. 00739



ISO 14001 : 1996 Zert. 38233

#### Service notes

- VKF41...C butterfly valves require no maintenance
- After service work has been carried out, the butterfly valve may be put into operation only if actuator and mounting kit are correctly reassembled

# **Disposal notes**



Prior to disposal, the butterfly valve must be dismantled and separated into its various materials.

Local and currently valid legislation must be observed.

#### Mechanical design

Butterfly valve VKF41...C Disk and spindle are made of stainless steel. The valve disk closes against an end

stop.

ASK33.9 mounting kit In all cases, an ASK33.9 mounting kit is required to assemble the SQM50... actuator

and the VKF41...C butterfly valve.

The mounting kit consists of console, coupling with torsion spring, position indicator and

fixing accessories.

The torsion spring ensures tight shutoff and allows the actuator to be switched off.

ASK33.4 mounting kit

In all cases, an ASK33.4 mounting kit is required to assemble the SQM45.295A9 actua-

tor and the VKF41...C butterfly valve.

The mounting kit consists of coupling with a preassembled mounting kit.

#### Type summary

Type reference	DN [mm]	Max. flow rate at $\Delta p = 10$ mbar air	Leakage rate at ∆p = 10 mbar air
VKF41.40C	40	170	0.4 %
VKF41.50C	50	230	0.4 %
VKF41.65C	65	570	0.5 %
VKF41.80C	80	1070	0.5 %
VKF41.100C	100	1870	0.5 %
VKF41.125C	125	3300	0.6 %
VKF41.150C	150	5300	0.6 %
VKF41.200C	200	9200	0.7 %

Legend

DN = nominal diameter

#### **Ordering**

Butterfly valve, actuator and mounting kit must be ordered as individual items.

Ordering example:

1 VKF41.40C butterfly valve

1 ASK33.9 mounting kit

1 SQM50.381A2 actuator

Delivery

Butterfly valve, actuator and mounting kit are packed as individual items.

## Accessories

Butterfly valve VKF41...C refer to «Type summary»

Actuator SQM50... refer to Data Sheet N7815

Actuator SQM45.295A9 refer to Data Sheet N7814

**Mounting kit ASK33.9** refer to Data Sheet N7815 and Mounting Instructions M7815.4 For assembly of SQM50... and VKF41...C only in connection with the AGA58.1

#### Mounting kit ASK33.4

spindle

refer to Data Sheet N7814

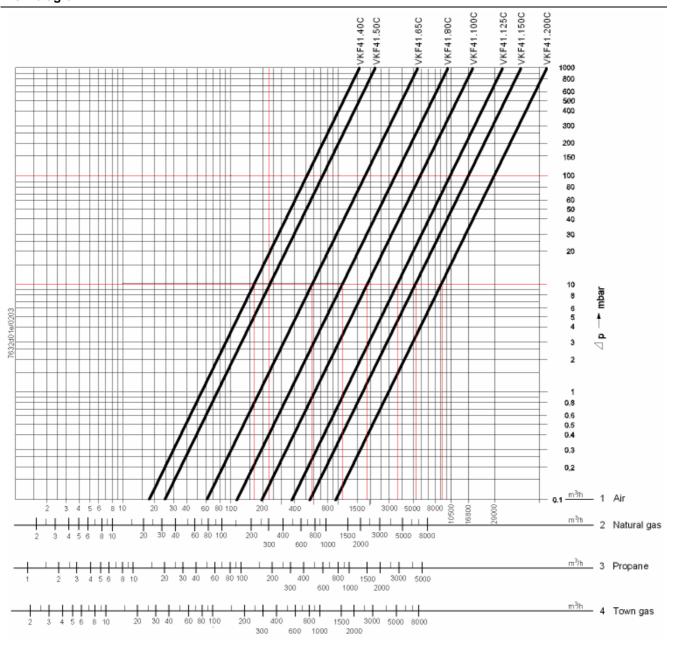
- For assembly of SQM45.295A9 and VKF41...C butterfly valve

### **Technical data**

General	Media	gases of families IIII or air				
valve data	Operating pressure	max. 150 kPa (1.5 bar)				
	Mounting positions	7632201/0103				
	Characteristic	linear				
	Leakage rate	refer to «Type summary»				
	Angular rotation	butterfly valve 90° (with end stop)				
	Materials					
	<ul> <li>Valve body</li> </ul>	cast iron EN-GJL-250				
	<ul> <li>Spindle and disk</li> </ul>	stainless steel				
	<ul> <li>Spindle seal</li> </ul>	NBR-O-rings				
	Weight	refer to «Dimensions»				
Environmental	Transport	DIN EN 60 721-3-2				
conditions	Climatic conditions	class 2K2				
	Mechanical conditions	class 2M2				
	Temperature range	-15+60 °C				
	Humidity	< 95 % r.h.				
	Operation	DIN EN 60 721-3-3				
	Climatic conditions	class 3K5				
	Mechanical conditions	class 3M2				
	Temperature range	-20+60 °C				
	Humidity	< 95 % r.h.				



Condensation, formation of ice and ingress of water are not permitted!



Note:

- In the case of burners operating with small low-fire gas volumes, select a tightly sized valve
- If the gas pressure exceeds the maximum permissible operating pressure, reduce the gas pressure with a pressure controller
- The pressure drop (maximum flow characteristic) is based on a fully open butterfly valve

Conversion of air volume to a corresponding gas volume (natural gas)

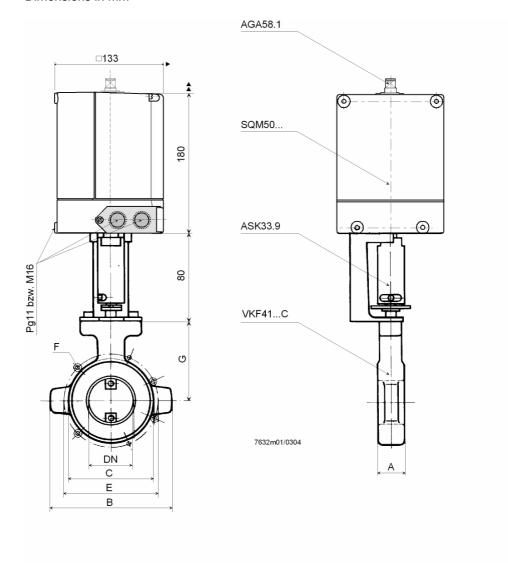
Basis of scale

Abscissa	Medium volumetric flow «QG» in m³/h	Density ratio «dv» to air	Conversion factor $f = \sqrt{\frac{1}{d_v}}$
1	Air	1	1
2	Natural gas	0.61	1.28
3	Propane	1.562	0.8
4	Town gas	0.46	1.47

Conversion to air (m³/h) from other types of gases:  $QL = \frac{QG}{f}$  QL = air volume in m³/h that produces the same pressure drop as «QG»

VKF41...C with SQM50... and ASK33.9

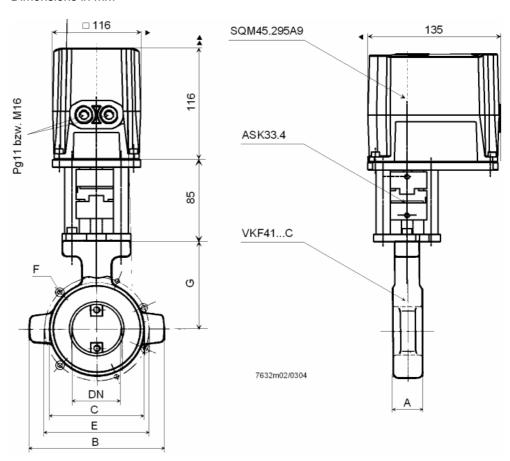
#### Dimensions in mm



Type reference	Α	ВØ	СØ	Е	F	G	Weight [kg]
VKF41.40C	30	130	87	100	M12 (4x)	87	1.72
VKF41.50C	30	140	97	110	M12 (4x)	92	1.94
VKF41.65C	30	160	117	130	M12 (4x)	99.5	2.37
VKF41.80C	30	175	133	150	M16 (4x)	107	2.63
VKF41.100C	30	195	153	170	M16 (4x)	117	2.92
VKF41.125C	40	225	183	200	M16 (8x)	137.5	5.25
VKF41.150C	40	225	208	225	M16 (8x)	150	6.29
VKF41.200C	40	310	263	280	M16 (8x)	175	8.44

VKF41...C with SQM45.295A9 and ASK33.4

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